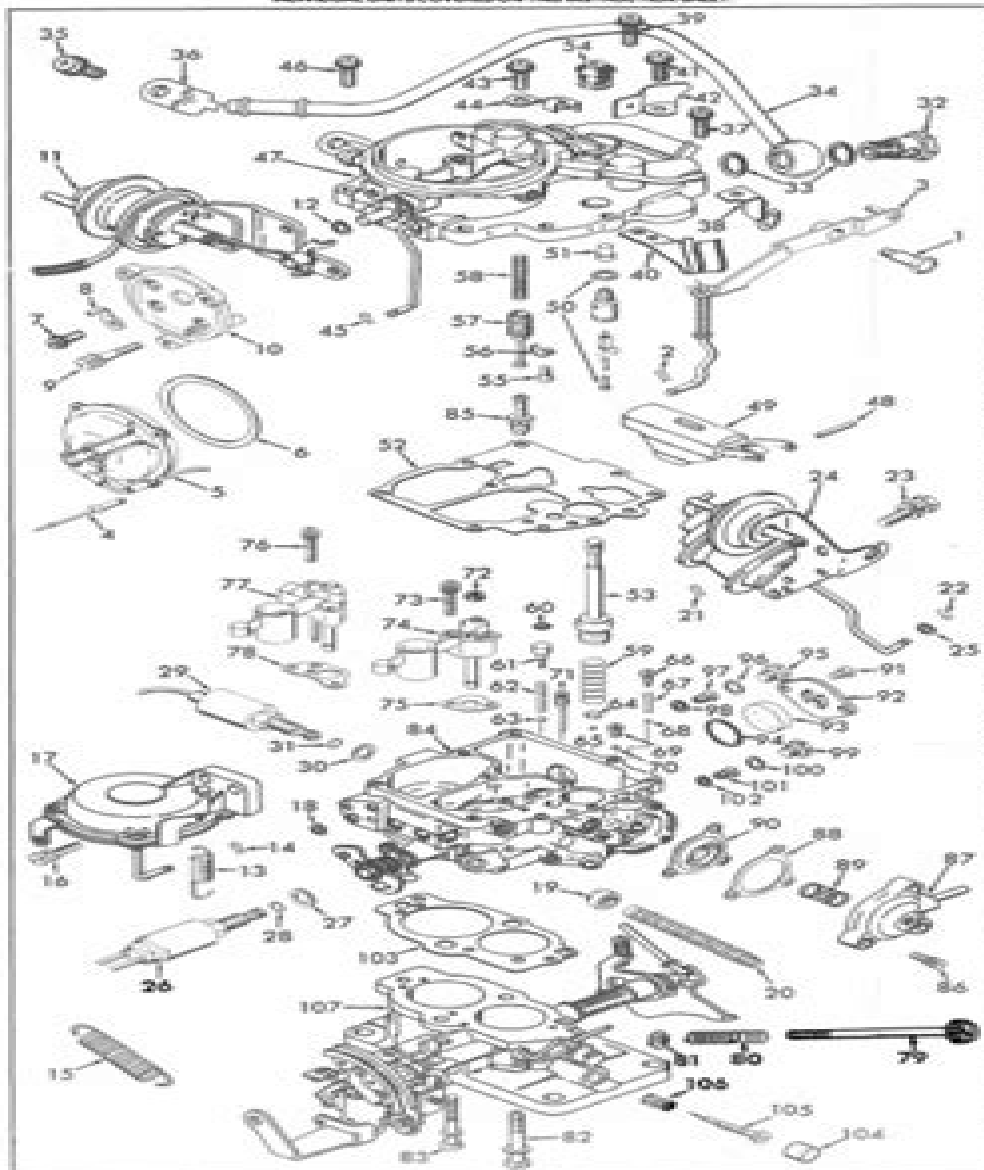


INSTRUCTION SHEET OFF VEHICLE CARBURETOR SERVICE AISAN 2 BARREL

50-716-1

GENERAL EXPLODED VIEW
THE GENERAL DISASSEMBLY SEQUENCE WILL VARY TO
INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT. FOR CLEANING AND INSPECTION. NOTE: TO REMOVE THROTTLE POSITIONER FROM CHOKE COVER, CAREFULLY DRILL NUT HEADS OUT. REMOVE CHOKE COMPONENTS THEN KNOCK OUT REMAINDER OF NUTS. DISASSEMBLY OF SECONDARY VACUUM UNIT (18) IS NOT NECESSARY UNLESS DIAPHRAGM IS BEING REPLACED. TO REMOVE SOLE MIXTURE NEEDLE PLUNG. CENTER PUNCH CENTER OF PLUNG, CAREFULLY DRILL A .250" HOLE IN PLUNG. NOTE THERE IS ONLY .040" CLEARANCE BETWEEN PLUNG AND MIXTURE SCREW. LEAVE REMAINDER OF PLUNG FROM HOLE.

NOMENCLATURE

REF. NO.		REF. NO.	
1	SCREW - PUMP LEVER	55	SCREW & LOCKWASHER - PISTON
2	RETAINER - PUMP ROD	56	RETAINER - PISTON
3	LEVER - CHOKE ROD	57	PISTON - POWER VALVE
4	POWVER (2) - RETAINER	58	SPRING - POWER PISTON
5	SCREW - PUMP & RETAINER ASSY.	59	WEIGHT - PUMP DISCHARGE SPRING
6	GASKET - CHOKE COVER	60	SEAL - PUMP WEIGHT
7	WEIGHT - CHOKE SHUTT LEVER	61	SPRING - PUMP DISC. BALL
8	LEVER - CHOKE SHUTT	62	BALL - PUMP DISC. CHECK (LARGE)
9	SCREW & LOCKWASHER (2) -	63	RETAINER - SHAPE CHECK BALL
10	HOUSING - CHOKE	64	BALL - INTAKE CHECK (SMALL)
11	CHOKE PULL OFF & LINK ASSY	65	PLUNG - AUX. PUMP CHECK BALL
12	CHOKE PULL OFF SELECTOR	66	SPRING - AUX. CHECK BALL
13	SPRING - SEC. RETURN	67	BALL - AUX. PUMP CHECK CHECK
14	RETAINER - SEC. DIAPHRAGM TUNK	68	PLUNG - AUX. PUMP CHECK BALL
15	SPRING - THROTTLE RETURN	69	BALL - AUX. PUMP INTAKE CHECK
16	SCREW & LOCKWASHER (2) - SEC.	70	JET - SOLE IDLE LOW
17	SECONDARY DIAPHRAGM ASSY.	71	SEAL - PRL VENTURE
18	GASKET - SEC. DIAPHRAGM ASSY.	72	SCREW & LOCKWASHER (2) - PRL
19	RETAINER CUR. SPRING	73	VENTURE
20	SPRING - THROTTLE RETURN	74	VENTURE VENTURE ASSY.
21	SCREW - PULL OFF LINK	75	GASKET - PRL VENTURE
22	RETAINER - T.P. LINK	76	SCREW & LOCKWASHER (2) - SEC.
23	SCREW & LOCKWASHER (2) -	77	VENTURE
24	THROTTLE POSITIONER ASSY. AND	78	SECONDARY VENTURE ASSY.
25	AUX. PULL OFF ASSY.	79	GASKET - SEC. VENTURE
26	SOLENOID ASSY. PRL SOLE OUT OFF	80	SPRING - SOLE ADJUSTING (PRL)
27	SOLENOID - SEC.	81	WEATHER - SOLE SCREW SPRING
28	SOLENOID - PRL SOLE OUT OFF	82	SCREW & LOCKWASHER - THROTTLE
29	GASKET - SOLENOID	83	SCREW & LOCKWASHER (2) -
30	SOLENOID - SEC. SOLENOID	84	THROTTLE BODY
31	SOLENOID - PRL SOLENOID	85	SOLENOID ASSY.
32	GASKET (2) - FUEL INLET FITTING	86	SOLENOID ASSY.
33	FITTING - FUEL INLET	87	POWER VALVE ASSY.
34	SCREW & LOCKWASHER - BRACKET	88	SCREW & LOCKWASHER (2) - AUX.
35	BRACKET - FUEL FITTING	89	PUMP COVER
36	SCREW & LOCKWASHER - BRACKET	90	COVER - AUX. PUMP DIAPHRAGM
37	BRACKET - WEIR LID	91	GASKET - AUX. PUMP DIAPHRAGM
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45	SCREW & LOCKWASHER (2) - SOLE	99	GASKET - PRL
46	SCREW & LOCKWASHER (2) - SOLE	100	PLUNG - PRL MAIN JET
47	COVER	101	GASKET - PRL
48	COVER COVER ASSY.	102	JET - PRL MAIN SPRING
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50	SOLENOID - PRL SOLENOID	104	PLUNG - SOLE NEEDLE
51	SCREW - FUEL PL. TUN	105	NEEDLE - SOLE MIXTURE
52	SCREW - FUEL PL. TUN	106	SPRING - SOLE MIXTURE
53	PUMP PLUNG ASSY.	107	THROTTLE BODY ASSY.
54	BODY - PUMP		

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOME PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. CAUTION: DO NOT PROLONG SOAKING OF PARTS CONTAINING PLASTIC MATERIALS THAT ARE NOT REMOVABLE. REPAIRS REQUIRED FOR THROTTLE BODIES AND PRL SOLE. ALL CARBON DEPOSITS, WASH OFF IN SUITABLE SOLVENTS. BLUCH OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THROTTLE CLEANING OF OBSCURE AREAS. DO NOT SOAK DIAPHRAGM ASSEMBLY, PLUNG, SOLENOID OR PARTS CONTAINING RUBBER MATERIAL.

REASSEMBLY

REASSEMBLY IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL INSTRUCTIONS AND ADJUSTMENTS.

SPECIAL INSTRUCTIONS

SOLE ADJUSTING NEEDLE INSTALLATION. TURN NEEDLE IN UNTIL LIGHTLY SEATED. THEN BACK OUT 2 1/2 - 3 TURNS. PRL ADJUSTMENT SEE CAR SERVICE MANUAL. THROTTLE BODY SCREW & LOCKWASHER (SHOWN (2) - BE SURE TO INSTALL IN PROPER HOLE (VACUUM PASSAGE FOR POWER VALVE PISTON).

PUMP PLUNG (2) - REMOVE PAPER SLEEVE FROM LEATHER CUP. FLEX LEATHER OUTWARD SLIGHTLY, SOAK CUP IN LIGHT OIL A FEW MINUTES PRIOR TO PLACING IN CARBURETOR.

SOLE COVER GASKET & FUEL INLET NEEDLE PULL CUP. DO NOT INSTALL UNTIL FLOAT LEVER & CHOKE LEVER SET.

WHEN INSTALLING CHOKE COVER BE SURE HOOK ON COIL SPRING IS AGAINST ARM OF CHOKE. WHEN CHOKE COVER IS COVER WITH RUBBER HOSE IN CASTING. CHOKE TYPE OF CHOKE COVER IS NON ADJUSTABLE. INSTALL NEW POP NUTS.

Aisan Carb Instalation Guide

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