

R4A4S, R4A5S SPLIT-SYSTEM AIR CONDITIONERS WITH R-410A REFRIGERANT

Installation Instructions


NOTE: Read the entire instruction manual before starting the installation.

SAFETY CONSIDERATIONS

IMPORTANT: This appliance shall only be installed by EPA qualified personnel having appropriate certification. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury, or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes and current editions of the National Electrical Code (NEC)-NFPA 70. In Canada, refer to current editions of the Canadian electrical code CSA 22.1.

Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words: DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which would result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.



WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death. Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label.



WARNING

EXPLOSION HAZARD

Failure to follow this warning could result in personal injury or death.

Never use air or any gas containing oxygen for leak testing or operating refrigerant compressors. Never allow compressor suction pressure to operate in a vacuum with service valves closed. See service manual for pump-down instructions.

GENERAL

NOTE: In some cases noise in the living area has been traced to gas pulsations from improper installation of equipment.

1. This unit is intended to be installed in a location that is 10,000 feet (3000 meters) above sea level or lower.
2. Locate unit away from windows, patios, decks, etc. where unit operation sound may disturb customer.
3. Ensure that vapor and liquid tube diameters are appropriate for unit capacity.
4. Run refrigerant tubes with no bends with centerline bend radius less than 2.5 times the external pipe diameter.
5. Leave some slack between structure and unit to absorb vibration.
6. When passing refrigerant tubes through the wall, seal opening with RTV or other pliable silicon-based caulk. (See [Fig. 1](#).)
7. Avoid direct tubing contact with water pipes, duct work, floor joists, wall studs, floors, and walls.
8. Do not suspend refrigerant tubing from joists and studs with a rigid wire or strap which comes in direct contact with tubing (see [Fig. 1](#)).
9. Ensure that tubing insulation is pliable and completely surrounds vapor tube.
10. When necessary, use hanger straps which are 1 in. (25 mm) wide and conform to shape of tubing insulation. (See [Fig. 1](#).)
11. Isolate hanger straps from insulation by using metal sleeves bent to conform to shape of insulation.
12. Provision shall be made for expansion and contraction of long runs of piping.
13. Piping and fittings shall be protected as far as possible against adverse environmental effects. For example, the accumulation of dirt and debris.
14. Piping should be installed to reduce the likelihood of hydraulic shock damaging the system.
15. Certified piping and components must be used in order to protect against corrosion.
16. Flexible pipe elements shall be protected against mechanical damage, excessive stress by torsion, or other forces. They should be checked for mechanical damage annually.
17. Piping material, routing, and installation shall be include protection from physical damage in operation and service, and be in compliance with the national and local codes and standards of the installation site.
18. When setting up refrigerant piping, precautions shall be taken to avoid excessive vibration or pulsation.

Airquest G9mxe Installation Manual

M Mark



Airquest G9mxe Installation Manual:

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