

- Once you have determined the correct amount of shims to use, install the assembly bolts through the sleeves. Install the nuts and the correct amount of shims, the inner brake pad, springs, and outer brake pad. Torque the assembly nuts to 25 ft. lbs. (34 Nm).



Parking Brake Caliper - Assembly Bolts:
25 ft. lbs. (34 Nm)

- Ensure the parking brake assembly functions properly by actuating the lever before reinstallation.



Caliper Installation

- Install the parking brake assembly into place. Tighten the two mounting bolts in increments for proper installation.



18 ft. lbs.
(24 Nm)

- Torque the two mounting bolts to 18 ft. lbs. (24 Nm).



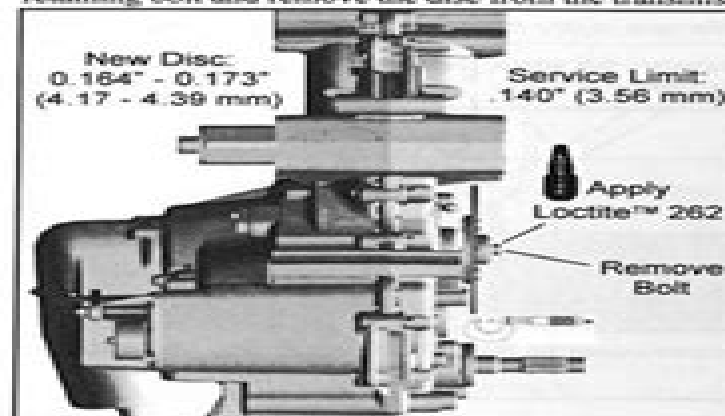
Parking Brake Caliper - Mounting Bolts:
18 ft. lbs. (24 Nm)

- Install the cable, pin, and clip pin. Test the park brake for proper function.

PARKING BRAKE DISC SERVICE

Disc Inspection / Removal (4x4)

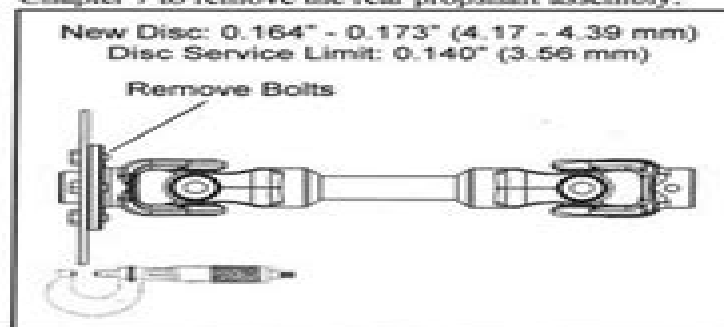
- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the disc assembly.
- Remove the outer PVT cover, belt, drive clutch, driven clutch and inner PVT cover (see Chapter 6).
- Using a 1/2" socket and ratchet, remove the brake disc retaining bolt and remove the disc from the transmission.



- Reverse this procedure to reinstall the brake disc. Torque the disc mounting bolt to 15-18 ft. lbs. (20-24 Nm).

Disc Inspection / Removal (6x6)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the rear propshaft assembly.
- Follow the rear prop shaft removal procedure listed in Chapter 7 to remove the rear propshaft assembly.



- Refer to Chapter 7 to reinstall the rear propshaft assembly.

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Alan Ahlstrand, John Harold Haynes



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