



15.22a Ensure the holding nut is firmly secured.



15.22b ... then tighten the clutch nut to the specified

23 Thread the new clutch nut onto the shaft with the disc end facing out (see Illustration 15.23a). Using the method described in removal to fasten the input shaft (see Step 15), tighten the nut to the torque setting specified at the beginning of this Chapter (see Illustrations).

24 Arrange the clutch plates in the correct order on the work surface (see Step 7). Coat each plate with clean engine oil before installing it.

25 First install the pressure friction plate, then install the friction plate (see Illustrations). Continue to alternate friction

and glass plates to build up the clutch, finishing with the pressure friction plate, rotating its tabs in the clutch slots in the housing (see Illustrations 15.7b and 25).

26 Lubricate the polished bearing with oil and coat each end of the pulley with molybdenum grease. Fit the pulley into its bearing, then install the pressure plate locating its fasteners in the slots in the clutch cover (see Illustrations). Install the springs and the bolts with their washers, then tighten the bolts evenly in a crosswise pattern to the specified torque setting (see Illustrations 15.26a and 26b).

27 If removed, fit the return spring to the clutch exit shaft. Lubricate the clutch cover with a trace of oil the shaft bearings with clean engine oil. The shaft carefully to avoid damage and press it all the way in. Tighten the spring as noted on disassembly (see Step 15).

28 If removed, install the clutch to (see Illustrations). Apply a wheel-hub nut to the crankshaft for the lower lower joint, making sure correctly with the drive (see Step 28) install the cover - pull the



15.22c First install the pressure friction plate.



15.22d ... then install the friction plate



15.22e Install the pressure plate and all the clutch cover

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