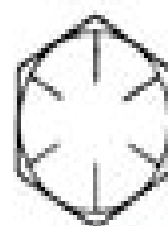
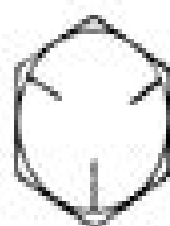
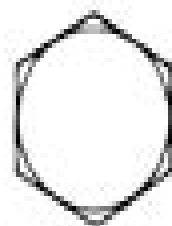


STANDARD TORQUE SPECIFICATIONS

The following torque specifications are to be used as a general guideline. **FOR SPECIFIC TORQUE VALUES OF FASTENERS Refer to exploded views in the appropriate section.** There are exceptions in the steering, suspension, and engine sections.



Bolt Size	Threads/in	Grade 2	Grade 5	Grade 8
		<u>Torque in. lbs. (Nm)</u>		
#10	24	27 (3.1)	43 (5.0)	60 (6.9)
#10	32	31 (3.6)	49 (5.6)	68 (7.8)
		<u>Torque ft. lbs. (Nm)*</u>		
1/4	20	5 (7)	8 (11)	12 (16)
1/4	28	6 (8)	10 (14)	14 (19)
5/16	18	11 (15)	17 (23)	25 (35)
5/16	24	12 (16)	19 (26)	29 (40)
3/8	16	20 (27)	30 (40)	45 (62)
3/8	24	23 (32)	35 (48)	50 (69)
7/16	14	30 (40)	50 (69)	70 (97)
7/16	20	35 (48)	55 (76)	80 (110)
1/2	13	50 (69)	75 (104)	110 (152)
1/2	20	55 (76)	90 (124)	120 (166)

Metric / Torque 6 x 1.0. 72-78 in. lbs. 8 x 1.25 14-18 ft. lbs 10 x 1.25 26-30 ft. lbs.

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L Darling-Hammond



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Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003 Ed Scott, 2004 **Index of Specifications and Standards** , *Proceedings of the European Automotive Congress EAEC-ESFA 2015* Cristian Andreescu, Adrian Clenci, 2015-11-25 The volume includes selected and reviewed papers from the European Automotive Congress held in Bucharest Romania in November 2015 Authors are experts from research industry and universities coming from 14 countries worldwide The papers are covering the latest developments in fuel economy and environment automotive safety and comfort automotive reliability and maintenance new materials and technologies traffic and road transport systems advanced engineering methods and tools as well as advanced powertrains and hybrid and electric drives **Technical Abstract Bulletin** Defense Documentation Center (U.S.), 1964 ATS-6 final engineering performance report , 1981

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