gasoline lines (1, 2 and 2A) and remove bolts securing gasoline tank. Tank can then be removed from motorcycle.

Remove the following parts from right side of motorcycle.

2. Remove air cleaner assembly (3) including back plate.

Disconnect throttle and choke control at carburetor (4 and 22).

4. Remove top engine support bolt located at point (5). Be sure to note the number of shim washers

between cylinder head bracket and frame lug; these will have to be reflitted when installing the engine.

Loosen exhaust pipe port clamps (6). Remove two muffler clamps and free exhaust system from motorcycle.

Disconnect spark control wire from circuit breaker or magneto (1964 and earlier XLR and 1965 XLCH).

Remove generator and horn mounting screw (1964 and earlier XLH).

8. Remove starter crank clamp bolt (9) and with a screwdriver pry crank from shaft. Press down on

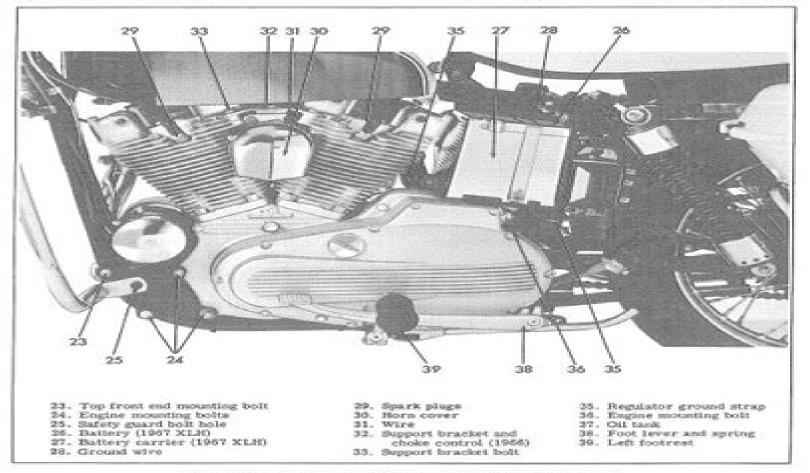


Figure 3A-8. Engine - Left Side View (1967 Model XLH Shows)

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Table of Contents 6 Sportster Repair Manual

- 1. Understanding the eBook 6 Sportster Repair Manual
 - The Rise of Digital Reading 6 Sportster Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 6 Sportster Repair Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - $\circ \ \ Determining \ Your \ Reading \ Goals$
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 6 Sportster Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 6 Sportster Repair Manual
 - Personalized Recommendations

- o 6 Sportster Repair Manual User Reviews and Ratings
- o 6 Sportster Repair Manual and Bestseller Lists
- 5. Accessing 6 Sportster Repair Manual Free and Paid eBooks
 - o 6 Sportster Repair Manual Public Domain eBooks
 - 6 Sportster Repair Manual eBook Subscription Services
 - o 6 Sportster Repair Manual Budget-Friendly Options
- 6. Navigating 6 Sportster Repair Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - o 6 Sportster Repair Manual Compatibility with Devices
 - o 6 Sportster Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of 6 Sportster Repair Manual
 - Highlighting and Note-Taking 6 Sportster Repair Manual
 - o Interactive Elements 6 Sportster Repair Manual
- 8. Staying Engaged with 6 Sportster Repair Manual
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 6 Sportster Repair Manual
- 9. Balancing eBooks and Physical Books 6 Sportster Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 6 Sportster Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 6 Sportster Repair Manual
 - Setting Reading Goals 6 Sportster Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 6 Sportster Repair Manual
 - Fact-Checking eBook Content of 6 Sportster Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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