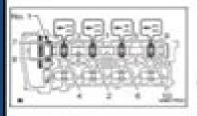
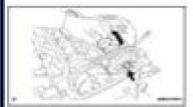
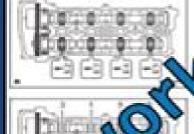
Scion TC 2005-2010 Workshop Manual









 Using several steps, unitarity tighter the 10 hearing cap loofs in the sequence shown in the shutestore.

Torque: 29.5 N°m (201 kgf*om, 22 ft.*fb/) for No. 1 Searing cap 9.0 N°m (92 kgf*om, 80 in.*fb/) for No. 3 Searing cap

16. INSTALL NO. 2 CAMSHAFT

- (a) Apply a light cost of engine oil to the journal portion of the No. 2 cannot at.
- (ii) Put the No. 2 cannot all on the cylinder head with the part mark of the charn sligned with the timing mark in the cannot all timing sprocket.

(c) White holding the No. 2 camehalt by hand, temporarily tighten the camehalt timing sociol bolt.

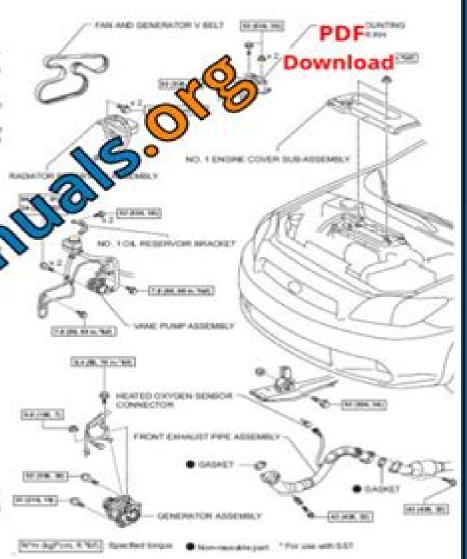
(0) Examine 5 and numbers and check that the 0 second on the Bustodion, Then posts by the cylinder head.

of engine of to the threads and pats of the bearing cap botts.

Using several steps, uniformly lighten the 10 bearing cap boils in the sequence shown in the Bustration.

Torque: 25.5 N°m (XH kg/Ton, 22 ft. 104) for No. 1 Searchg Cop

9.8 N°m :92 kgf*cm, 80 in.*66; for No. 3 bearing cap



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Kerry A. Freeman

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