

## ENGINE INSTALLATION

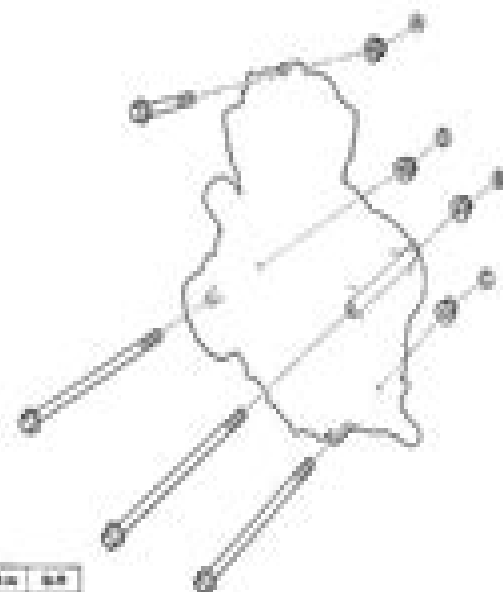
Reinstall the engine in the reverse order of engine removal.

Pay attention to the following points:

NOTE:

\* The engine mounting nuts are self-locking.

\* Once the nut has been removed, it is no longer of any use. Be sure to use new nuts, and then tighten them to the specified torque.



Item	Size	kgf-m	ft-lb
1	M8	1.0	7.0
2	M8	1.0	7.0
3	M8	1.0	7.0
4	M8	1.0	7.0

- Apply THREAD LOCK SUPER "1300" to the engine mounting bracket bolts and tighten them to the specified torque.

Engine mounting bracket bolts: 20 N-m  
(2.0 kgf-m, 14.3 ft-lb)



- Apply THREAD LOCK SUPER "1300" to the propeller shaft flange coupling bolts and tighten them to the specified torque.

9000-02000: THREAD LOCK SUPER "1300"

- Front propeller shaft flange coupling bolts: 40 N-m (4.0 kgf-m, 29.3 ft-lb)
- Rear propeller shaft flange coupling bolts: 30 N-m (3.0 kgf-m, 21.3 ft-lb)



- Install the new gasket.



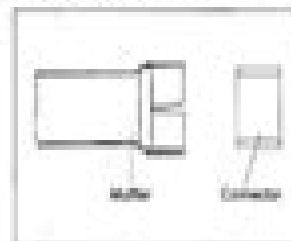
- Apply THREAD LOCK "1342" to the muffler mounting bolt (5).

9000-02000: THREAD LOCK "1342"

- Install the exhaust pipe bolt and nut temporarily.



- When installing the muffler, pay attention to the direction of the connector.



- Install the muffler.
- Tighten the exhaust pipe nut and muffler mounting bolts to the specified torque.

Exhaust pipe nut: 20 N-m (2.0 kgf-m, 14.3 ft-lb)  
Muffler connecting bolt: 20 N-m (2.0 kgf-m, 14.3 ft-lb)  
Muffler mounting bolt: 20 N-m (2.0 kgf-m, 14.3 ft-lb)



# 2006 Suzuki Eiger Manual

**Lingjun Ying**



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## **Table of Contents 2006 Suzuki Eiger Manual**

1. Understanding the eBook 2006 Suzuki Eiger Manual
  - The Rise of Digital Reading 2006 Suzuki Eiger Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 2006 Suzuki Eiger Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 2006 Suzuki Eiger Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 2006 Suzuki Eiger Manual
  - Personalized Recommendations
  - 2006 Suzuki Eiger Manual User Reviews and Ratings
  - 2006 Suzuki Eiger Manual and Bestseller Lists
5. Accessing 2006 Suzuki Eiger Manual Free and Paid eBooks
  - 2006 Suzuki Eiger Manual Public Domain eBooks
  - 2006 Suzuki Eiger Manual eBook Subscription Services
  - 2006 Suzuki Eiger Manual Budget-Friendly Options

6. Navigating 2006 Suzuki Eiger Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 2006 Suzuki Eiger Manual Compatibility with Devices
  - 2006 Suzuki Eiger Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 2006 Suzuki Eiger Manual
  - Highlighting and Note-Taking 2006 Suzuki Eiger Manual
  - Interactive Elements 2006 Suzuki Eiger Manual
8. Staying Engaged with 2006 Suzuki Eiger Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 2006 Suzuki Eiger Manual
9. Balancing eBooks and Physical Books 2006 Suzuki Eiger Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 2006 Suzuki Eiger Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 2006 Suzuki Eiger Manual
  - Setting Reading Goals 2006 Suzuki Eiger Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2006 Suzuki Eiger Manual
  - Fact-Checking eBook Content of 2006 Suzuki Eiger Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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